

July 2022



Vol. 24 No. 7

Visit our website at https://www.metalsmith.org

August 10 TGoM membership meeting: Family Night... Mark your calendars now!

—Prepared and submitted by meeting champion Herb Fick

The Venue: The Pate Estate. (I like the alliteration) 35730 Highway 56 Blvd, Dennison MN 55018

The Hosts: LuAnn and Dan Pate. This might be the seventeenth time we have been there.

The Date: Second Wednesday in August. (August 10)

The Time: Serving at 6:30 pm. Business meeting following dinner (brief). Activities start about 8

Volunteers and curious people start showing up before nine o'clock. Lunch is on your own, sometimes it just doesn't even happen. Sometimes it is at a bar in Randolph, Cannon Falls or Dennison. Last year the Merritts seemed to take care of it.

The Demo:

Herb has not obtained a demonstrator yet. Herb has in recent past talked Seth Merritt and Brendan Stevens to demonstrate, attempting to showcase the young talent we have. (Note that people have rarely walked away from these demonstrations.) Herb is looking for a bit of guidance on this to see if this is a durable concept. We have also had vendors like Ken's Iron and Hossfeld the last couple of years. Those demonstrations also got a lot of attention.

Myron has offered a smithing station that will be available for the demonstrators and for teaching experience from noon on.)

Dan will have tools you have never dreamed of (Dan always has something new to share).

The menu is a lot like last years because no one has offered an alternative.

Larry Sorensen has offered the corn roast. I suspect Dick Carlson helps in some way, he just doesn't take credit for it..

Herb offered the protein (Still pork, and if you ask nicely, chicken). Jim and Gary and perhaps Seth and one or two others will bail out Herb, who is always a bit over extended with the pig part of the

Vegetables, sweets, drinks and interesting stuff like pickled pike bits seem to reliably show up. That is the responsibility of the members for a normal potluck, except this is not really normal. Remember, Dick Carlson started this, and we need to keep it going.

This is also a good night to bring family and friends. It helps explain why our kind of people gather together. A lot has been going on, so show-and-tell should be really good and difficult to keep moving along. The corn roast started out as "Family Night."

Here is the pitch for the help that it takes in addition to the stellar and consistent efforts put in by the Gavin crew for the meal.

People who come early (like 8 AM to noon) have the option to help clean up the Pate estate and enjoy the comradery of the sort of folk who enjoy contributing to the pleasure of the evening. Others learn to handle exotic cars while moving them out of our way. For years we have enjoyed this venue and for years while cleaning up the next day I have asked Dan "How about doing this again?" And Dan says "Yes, let's."

People take note of this last paragraph.. I have used it for several years in a row with amazing results. I really need more than a few people to step up. Particularly, we need people if the weather looks threatening. Dan has invested in a large party tent that takes some effort to assemble. We will not

use it if the weather is good, but it will save the day if it rains. (That has happened once.) We have always managed to leave the Pate estate looking pretty good. Please contact me about your willingness to help. Best to call my cell because I expect to see Northern Minnesota, Montana, Wyoming, Idaho and South Dakota between now and then.

So far, there are no tricks on the route to Dan's. HiWay 56 and 357th street. Dennison MN.The road is patrolled. I did a practice pig last Saturday!

— Herb Fick

QUICKNEWS...

Sad news...

Irma Carlson, wife of Dick Carlson (long-time Guild members) passed away on July 23, 2022. The funeral was June 30, at St. Joseph's Catholic Church in Miesville, MN. For many years, Irma was an integral part of the Guild of Metalsmith's support system, taking care of food and planning at events and conferences. We will miss her.



Oxy/Acetylene Welding class

Saturday & Sunday, October 8 & 9, 2022, 9:00 am to 4:30 pm

Registration open soon!

The Madness is coming!

See page 2 for details on The Guild of Metalsmiths 45th Annual Fall Conference on September 16, 17. & 18.

Looking for Summer Volunteer Opportunities?

Lou Groth needs demonstrators for the Rice County Fair in Faribault on July 20-24. Call 952-895-1515 or email loug_33@yahoo.com

If you're looking for more volunteer blacksmithing opportunities during the upcoming summer months, go to pages 4 and 6 for a list of community events in Minnesota that host blacksmiths. Contact Kim Maas, Volunteer Coordinator, with questions at tgom.volunteer@gmail.com or call 651-328-7219.

2022 Pre-Conference 2-Day Class: Repousse' Copper Sign

See page 3 to register.

45th Annual TGoM Fall Conference, aka "The Madness"

September 16, 17 & 18, 2022

Featuring Blacksmithing Demonstrations by: Craig Kaviar from Louisville, KY

Architectural Pieces and Sculptures



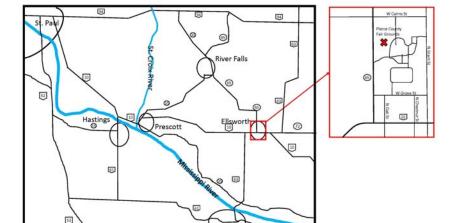
Traditional blacksmithing to design modern-day needs



Including pre-conference class, gallery, silent & live auction, tailgating, onsite camping, great food, and events for the entire family! Submit your best "Body Adournment" contest items to the live auction for the chance to win cash prizes! (additional details to follow online). Free attendance for non-members on Saturday after 5 pm for viewing of the gallery & participation in the live auction. Come join us!

Location: The Pierce County Fairgrounds

364 N. Maple St. Ellsworth, WI 54011



Volunteer Opportunity Available

The Program Committee is looking for a Cleanup Crew for August 11 (the day after the August 10 membership meeting) at Dan Pate's.

Position available: Cleanup Crew

Requirements/Qualifications: Willingness to help clean

up after the August membership meeting.

Specific Tasks and Responsibilities: Show up at Dan Pate's home at 8:00 a.m. the day after the event to help get the homestead back in order. This means moving items back that were moved the prior day.

Why Should You Join the Team? This is an opportunity to hangout (work) with fellow members for another day.

Contact: Kim Maas, Volunteer Coordinator

tgom.volunteer@gmail.com

651-328-7219

2022 TGoM Fall Conference Contest: 'body adornment items'!

The Program Committee has determined the 2022 conference contest will be to make a piece of body adornment from metal. This clearly includes traditional jewelry, but could also include armor, metal clothing, or any item that could be worn. Have fun with this.

Sneak Peak into Fall Conference 'Family Activities'

Contact is Kim Maas, Volunteer Coordinator, 651-328-7219 or tgomvolunteer@gmail.com

Earring Crafting Class Saturday, 9 am to noon

Make your own custom earrings. \$2 per pair. Liz McLean, instructor. Class limited to 20 people. No pre-registration. Cash only.

Rock Painting Play Station Saturday, 9 am to 5 pm or until supplies run out

Enjoy painting and decorating rocks. No fee, class limit, or instruc-

Altoid Tin Repousse Sunday, 9 am to noon

Learn fun ways to decorate Altoid tins. Free. Jesse Gavin, instructor. Magnetic Art Free All Weekend!

Design and build magnetic/ferrous creations.

Found Art Saturday - closes at 4 pm

Herb Fick and company will weld whatever you find on the trailer into your artistic creation.

Note: The annual Fall Conference brochure will be mailed out soon.

Hotels & Motels

River Falls, WI

Best Western 100 Spring Street River Falls, WI 54022 715-425-1045

Country Inn 1525 Commerce Court River Falls, WI 54022 715-425-9500

Econo Lodge 1207 Saint Croix St. River Falls, WI 715-425-8388

Ellsworth, WI

David Motel Lodge W7670 US Hwy 10 Ellsworth, WI 54011 715-273-3333

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Bottle Opener Class 2022

16-July-2022

Maximum students: 8 Minimum students: 4 Cost: \$50

Instructor: Martin Pansch

Location: The Pansch Farm, 8750 Yale Avenue, Young America, MN 55397

How many times have you been sitting in your lounge chair with a cold bottled beverage in your hand and suddenly realized that you had lost your bottle opener? How many times have you cut your delicate hands with a twist top that

was installed by malicious robots in the production lines, bent on world domination? How many times have you had a lit fire in your forge and wanted something quick and easy to make, but had run out of ideas? Well, the upcoming bottle opener class is the answer to your problems! With the help of the esteemed Martin (The Blacksmithing Yeti) Pansch and Jim (Jimbohotep) Erickson as well as my lowly self, Marty (Martiñ Fiero) Masters, and perhaps we will teach you to turn your old lag bolts and metal scraps into beautiful, artistic creations that will amaze your friends and family, and defeat that dastardly bottle cap!

Skill Level: Beginners and novices are welcome.

Techniques: We will be practicing slot punching, opening a slot into a circle, forging tapers, various decorative twists, and using top

tools for functional and decorative elements.

Lunch: Bring Your Own

Bring: Your favorite hammer and water.

Safety equipment: safety glasses and ear protection **ARE MANDATORY**. Other safety equipment may include: leather apron, cotton clothing, pants, and leather shoes.

Tools: Besides a forging hammer folks might want tongs for 1/4" flat stock and 1/2" square stock, a 1/8" x 3/4" slot punch, hot rasp, rat tail file, and a twisting wrench. No tools are required, but if you have 'em, bring 'em.

To register for this workshop: send a check for \$50 made out to Guild of Metalsmiths AND your contact info to:

Martin Masters 395 Bucher Ave Shoreview, MN 55126 mastersmw@yahoo.com 651-493-8930 (h) 651-285-8731 (c)

Acceptance priority for this class will be determined by postmark.

2022 Pre-Conference 2-Day Class - Repousse' Copper Sign

Date and time: September 15th and 16th, 2022 from 8:00 to 4:00 each day

Instructor: Craig Kaviar, Fall Conference Demonstrator Price of Class: \$200 Guild members, \$240 non-members Class size: Maximum students 10 Minimum students: n/a

Location: Pierce County Fairgrounds, 364 North Maple Street, Ellsworth WI 54011

Tools and Equipment or other items participants are to bring to the class: hammers: light ball peen and cross-peen,

chisels (might modify), center punch

Safety Equipment: ear plugs

Lunch Arrangements: bring a lunch or dine at one of the local establishments

Class Description: your design that fits on a sheet of legal paper. Your design can be anything you can draw or print. It is suggested that you bring more than 1 copy to the class. All forming is done on cold copper.

Below is a sample that Craig did for the class...





At right is a photo of the tools used by Craig for doing the above sample.

To register for this pre-conference class, send a check for \$200 made out to The Guild of Metalsmiths to:

Jesse Gavin

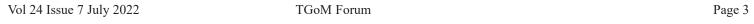
N8214 330th Street,

Spring Valley, WI 54767

For questions, contact Jesse Gavin, (715) 808-5891, jagavin6273@hotmail.com

Acceptance priority for this class will be determined by postmark.





2022 Volunteer Demo Opportunities

Dates	Event	Location	Contact Info	Addtl Info
20-24 July	Rice County Fair	Faribault MN	Lou Groth Loug_33@yahoo.com 952-895-1515	Volunteers Needed!
July 26-31	Rock County Fair	Luverne MN	Larry Wasmund 651-322-6626 poundedtreasures@gmail.com	
26-31 July	Little Log House Antique Power Show	Hastings MN	Dick Carlson blacksmith@onlinecarlson.com 651-437-3329	
12-14 August	Almelund Threshing Show	Taylors Falls MN	Patrick Sullivan smokiemilo@gmail.com 651-894-3765	
12-13 August	Corcoran Country Daze	Corcoran MN	corcorancountrydaze@gmail.com	Demo is 10-6. Set up at 9
19-21 August	Nowthen Threshing Show	w Nowthen MN	Christina Dodge christina.guildmbr@gmail.com	All experience levels welcome. Bring your own hand tools & projects. Early signup is encouraged in order to get an admission pass by mail.
19-21 August	Butterfield Threshermen's Steam & Gas Engine Sho		Larry Wasmund poundedtreasures@gmail.com 651-322-6626	All sales go to the show.
27-28 August	Pioneer Power	LeSueur MN	952-994-2713	Not open to casual demos but go watch Wyatt, Jim, & others
27-28 August	Donnelly Threshing	Donnelly MN	Larry Wasmund poundedtreasures@gmail.com 651-322-6626	Threshing grounds looking to set up a blacksmith shop for demos and needs guidance before show.
2-4 September Labor Day wknd	Rice County Steam & Gas	Dundas MN	Martin Pansch blacksmithingyeti@gmail.com	Bring your hand tools and a project.
9-10 September	Lamberton Hot Iron Days	Lamberton MN	Bob Brown bbrown474@msn.com 651-457-0086	Blacksmithing demo help welcome all Saturday; Friday: mold making 12-7 pm; Iron Pour at 10 pm. Saturday: mold making 8 am-11 am. Iron pour at 4 pm
10-11 Sept	Laura Ingalls Wilder Days	Pepin WI	Tom Latane' tclatane@gmail.com 715-442-2419	Come watch Tom demo. Since Pete Stanaitis is retiring, addtl demo space is available for someone wishing to set up & demo forge work in late 19th Century fashion. Call/email Tom or Kitty for details.
Most weekends thru Labor Day	The Landing/Three Rivers Park District	Shakopee MN	zachary.mohlis@threeriversparks.org michael.murray@threeriversparks.org 763.604.7784 (main number for Three Pivers)	

FYI:

The Jackson Street Roundhouse (at the Minnesota Transportation Museum) is now open for blacksmithing! Contact Gordon Barr for details at agbarr@aol.com

Costume needed - overalls & white button shirt OK. 763-694-7784 (main number for Three Rivers)

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Thank you...

My family and I would like to sincerely thank The Guild of Metalsmiths for their support during the difficult time our family recently experienced with the illness and passing of my wife, Irma. The cards, the visits, the attendance during the visitation and funeral at St. Joseph's Church, and so much more were so appreciated.

— Dick Carlson

Volunteer Opportunity Available

The Program Committee is looking for demonstrators for the August 10th Membership Meeting.

Position available: Demonstrator

Requirements/Qualifications: Seasoned smith with ability to demonstrate smithing to an audience.

Specific Tasks and Responsibilities: Work with the Program Committee to setting up workstation and supplies for demonstrating. Demonstrate your smithing skill and technique with fellow guild members during meeting. Break down workstation after event. Why Should You Join the Team? Practice your smithing skills and demonstrating abilities with fellow guild members who can provide constructive feedback on your demonstrating techniques, which will help you with public demonstrations. Opportunity to interact with current and meet new members.

Contact: Kim Maas, Volunteer Coordinator

tgom.volunteer@gmail.com

651-328-7219

James J Hill Farm Historical Society hosted June 8 TGoM meeting

Guild members met at the 1880 James J Hill Farm in North Oaks on June 8. Below are some photos taken at the meeting illustrating the history of the farm.



Blacksmith shop



Jim Moenk (right) demonstrated at the shop.

Rick Wessling was meeting champion, and Rick and Derrick Phillips headed the meeting.

TGoM Membership Perks: Discounts

The following companies are extending discounts to The Guild of Metalsmiths members.

You will need to ask for their Guild of Metalsmiths discount, show your membership card (found on the back of your "Metalsmith"), and a Picture ID.

These discounts are a gift to us and can be taken away if they are abused. If you have a hobby shop, no problem. If you are a professional with a few employees, no problem. What is not fair, is turning yourself into a dealership by reselling/trading products that you have purchased with our discount or being a big company and using our discount for your bottom line. Please don't ruin this for everyone. These businesses deserve our recognition and patronage:

Please see The Guild of Metalsmiths website for additional information regarding discounts and products available: https://www.metalsmith.org/about/friends-of-the-guild/

Carhartt at Work Program

Mall of America

144 North Garden Bloomington, MN 612-318-6422

Riverdale Village Mall

12680 Riverdale Blvd. Coon Rapids, MN 952-885-8000

www.carhartt.com

15% on almost everything in the store, except Flame Retardant (FR) gear, which is 10% off whether you shop online or at Mall of America.

Minnesota Glove & Safety & Bob's Workwear

West St. Paul, MN 651-552-8840 10%

www.minnesotaglove.com

discount off merchandise not already on sale or discounted

Smith-Sharpe Fire Brick Supply

2129 Broadway St NE, Minneapolis, MN 612-331-1345 866-545-6743

www.ssfbs.com

The quantity of product purchased dictates the normal "Level" of discount. Smith-Sharpe Fire Brick Supply is offering one discount "Level" better to Guild members. It will vary with types of products, but may average about

Garelick Steel Company

Minneapolis, MN 612-521-8857 888-521-8857

www.garelicksteel.com

10% discount for members

Mississippi Welders Supply

Seven locations between MN & WI. 800-657-4422

www.mwsco.com

See website or phone book for locations. 15% discount on gases and most instore items that are not already marked as a sale item or already at a discount from MSRP for members.

Toll Gas and Welding Supply

Eight Twin City metro locations. 763-551-5300

www.tollgas.com

See website or phone book for location near you. 15% off of gases and most in-store items, for Guild members.

Oxygen Service Co.

St. Paul, MN 651-774-7273 800-774-1336

www.oxygenservicecompany.com

15% discount on gases and most items that are not already marked on sale for members.

Division V Sheet Metal

218 Ohio Street, St. Paul MN 55107 651-291-8662

http://divisionv.com/

Architectural sheet metal company: zinc, steel, copper, Cor-Ten, aluminum, composite

More Volunteer Opportunities

The items below are in addition to the list of volunteer opportunities found on page 4 of this issue.

- Contact Gordon Barr at agbarr@aol.com or 952-894-4821 if you would like to volunteer to help throughout the year with Boy Scout blacksmith merit badge at the MN School of Horseshoeing.
- Contact Patrick Sullivan at smokiemilo@gmail.com or 651-894-3765 if you would like to volunteer to help throughout the year with Boy Scout welding merit badge in Chisago MN.
- Volunteers will be needed for the Boy Scout Fall Camporee to be held in Carver, MN. Dates to be deteremined. They will be looking for demonstration and limited hands-on experience, preferably on merit badge tasks.

Sept. 17 Volunteer Opp for Guild Members

The City of Eagan is looking for a blacksmith to do demos on Sunday September 17, 2022. The event is open from 10am-3:30pm. There is a small blacksmith shed to work from and most supplies are provided. We would prefer if items made during the event to be given away to participants. Please contact Sarah Larsen, Market Fest and Events Program Specialist, at 651-402-0256 or slarsen@cityofeagan.com if you are interested or need more information. Thank you for your consideration.

From the Guild Library,

It seems to me with Irma Carlson's passing, and that we have had several Guild members or their spouses pass away these last couple of years, that I would like to include two books about the passage of time.

Single-Handed Forging, by Martin Rowling, and donated by Susan Wood.

It took Martin Rowling over eight years to forge his clock. Initially it was just going to tell time, but then he added a striking mechanism to it he didn't plan on start taking as long as it did, but he finished in time for Queen Elizabeth's Golden Jubilee.







The unique thing about his clock is that the only hand revolves four times a day. When the hand is at our 12:00 o'clock position it is also the six o'clock position. There is no minute hand. It's kind of hard to explain but hopefully the picture will help.

He forged everything to a 16th of an inch, although he cut out the escape wheel out of a large bar of steel. He listed various improvements he would make if he decided to do another clock. He didn't say how long he expected that one would take.

He summarizes this project by saying: "The clock, as made, does work and while it's not being an accurate time keeper, it does have some advantages over a sundial. The principal one is it shows a time when there is no sunshine. This is a useful feature in England where the cloud cover is not an unusual aspect of the weather".

Iron Spirits, by North Dakota Council on the Arts.





Iron Spirits is a visual survey of iron grave markers throughout North Dakota. Most of these crosses were popular among German Russian Catholics immigrants from the Black Sea area.

The book was originally published in the 1982, so there were short interviews with individuals who knew the blacksmiths, and it shows their craftsmanship. Some were made for free, and one charged \$35.

"Mother died in 35, the poor times, see. I paid old man Streit \$35. Oh my, them days we had to work for \$10-15 a month. And \$4 a month I had to pay him. It ain't there no more... What happened to the cross I don't know it's disappeared".

Both are interesting books. Well worth your time.

— Richard Zielike, Librarian

Tunnel Mill Crafts 2022 Classes and Events

We are located in southern Minnesota near Spring Valley. For more information on any of the classes or to register, contact us at

ic-adams@msn.com, or call 507-289-4189 Carol Adams.

2022 Upcoming Classes and Events

Check the Tunnel Mill website for full details: www.tunnelmillcrafts.com

Directions to Tunnel Mill:

Highway 1 (approx 5.5 miles). Turn south on County Highway 1. Follow CO HWY 1 6.5 miles to Tunnel Mill on the left side of CO RD Call about camping on the grounds. 507-378-4983 or 507-289-4189, Carol Adams. Lodging available in Spring Valley, 5 miles further south on CO RD 1.

Tunnel Mill is located 20 miles south of Rochester Minnesota. Take Hwy 63 out of Rochester to Stewartville, turn east on Hwy 30 to County



Information in this publication is provided as a service for our members. Members may submit items for sale and upcoming events that are considered relevant to our group, and they will be published as space permits. The Guild of Metalsmiths is not responsible for these items or events.

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Goings on...a listing of TGoM events at a glance

All membership meetings are the second Wednesday of February, April, June, August, and October. Date for December will be announced. For these meetings a potluck meal begins at 6:30 pm and the business meeting begins at 7, with a demonstration or activity starting around 8 (times approximate).

- Education Comm. meets first Thursday of each month. Contact Christina Dodge, co-chair: christina.guildmbr@gmail.com
- Program Comm. meetings are 7 pm the third Thursday monthly. Derrick Phillips, chair <u>DerrickPhillipsA3o3@gmail.com</u>

All board meetings are the second Wednesday of January, March, May, July, September, and November. Potluck

meal begins at 6:30, with meeting starting at 7 pm.



July 16, Bottle Opener Class, Pansch farm, Young America, MN

Volunteer Op: Rice Couny Fair, Faribault, MN, July 20-24. Contact Lou Groth, loug 33@yahoo.com. 952-895-1515.

Volunteer Op: Little Log House Antique Power Show, Hastings, July 26-31. Contact Dick Carlson, 651-437-3329, <u>blacksmith@onlinecarlson.com</u>

August 2022 Events

August 10 TGoM Membership Meeting, Dan Pate's estate

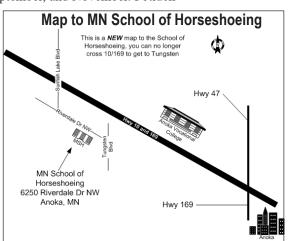
Volunteer Op: Almelund Threshing Show, Taylor's Falls, August 12-14. Contact Patrick Sullivan, 651-894-3765, smokiemilo@gmail.com

Volunteer Op: Nowthen Threshing Show, August 19-21, Nowthen, MN. Contact Christina Dodge, christine.guildmbr@gmail.com

Volunteer Op: Butterfield Threshermen's, Butterfield MN, August 19-21, Contact Larry Wasmund, 651-322-6626. poundedtreasures@gmail.com

September 2022 Events

Sept. 15 & 16, 2-day pre-conference class, Pierce County Fairgrounds, Ellsworth WI Sept. 16, 17, 18, 45th Annual Fall Conference for TGoM, Pierce County Fairgrounds, Ellsworth WI



Join The Guild of Metalsmiths

Send \$30 dues to the address below. Please circle if you want to be listed in our membership directory and/or check items you don't want listed.

The Guild of Metalsmiths	List Me	Don't List Me	
PO Box 72	in the directory	in the Directory	
Hudson, WI 54016	but don't list	•	
	address - phones: home - work	z - fax - cell - email - web page	
	(circle items above you DO NOT want published)		
Name:			
Email address:			
Address:			
City, State, Zip Code:			
Primary phone:	Secondary phone:		
	ships. Persons of all ages, professionals		
	ships. Persons of all ages, professionals	and hoppyists, are invited to join.	
We do not sell our mailing list.			

ELECTRONIC FORUM

If you have not been receiving an email notification that The Forum is available, please verify that we have your correct email address. Contact Gordon Barr at agbarr@aol.com.



If you have items to be included in *The Forum,* please send them to Georgia Myers, editor, by email to: gldmyers@embarqmail.com by the third Monday of the month, if possible.

The Guild of Metalsmiths on the web

Visit our website at https://www.metalsmith.org

Looking for something? **Try the search engine.** On our home page, at the top of the right sidebar, enter your query and click on **"Search."**

July 2022

Your membership expiration date will show on the address label of your quarterly "Metalsmith" magazine.

TGoM now accepts Paypal and most major credit cards

The Guild accepts Paypal and most major credit cards, in addition to paper checks, for the payment of annual dues. This should make it more convenient for members to pay dues.

The Forum

The Guild of Metalsmiths publishes The GoM Forum monthly. It is intended as a tool to further our educational mission, to keep members up to date on current happenings, to publicize projects and workshops, a place for all members to express their opinions, concerns, learn more about each other—in short, to help us run our organization.

Guild educational grants

There is grant money available for Guild members to study intermediate and advanced metalworking techniques.

The Guild educational grant program is designed to bring new skills into the metalworking community. Participants are given money to pay for a portion of their expenses and are expected to learn some new or poorly understood skill, and then to share what they have learned with other members and the public through an article in our quarterly magazine, "Metalsmith." They're also expected to lead a workshop on the topic (or other educational service approved by the board).

Application forms are available from the president or treasurer at a regular meeting, or by sending a self-addressed, stamped envelope to:

> The Guild of Metalsmiths PO Box 72 Hudson, WI 54016