

'The Forum'



May 2026

Vol. 28 No. 5

Visit our website at <https://www.metalsmith.org>

Golden Celebration...

...At the June Nowthen Hammer-In and Membership Meeting

2026 is 50 years since the beginning of The Guild of Metalsmiths. Come join us at the June 2026 Nowthen Hammer-In and Membership Meeting. This year, we will be celebrating the 50th anniversary of The Guild of Metalsmiths. Check page 4 for a quick TGoM history.



The Nowthen Power Show grounds are located at 7415 Old Viking Blvd, Nowthen, MN 55303.

- Friday, June 5: 4:30pm to 0dark:thirty.
- Saturday, June 6: 0light: thirty to 0dark:thirty (all day.)
- TGoM Membership Meeting Saturday, June 6, at the Hammer-In. Potluck is the same as with other membership meetings.

Hot (and golden) stuff will be happening at the annual Hammer-In taking place at the Nowthen Threshing Show grounds Blacksmith Shop. The blind forging competition will return on Saturday afternoon. The goal will be a friendly forge off.

Blind forging competition rules:

- An object is placed inside a box, and you must create (forge) the unknown object by what you can feel. No peeking!
- We usually do a time limit with this as well.
- Prizes to be announced!

We will focus our efforts on the Fall Conference contest item, A Towel Holder. Camping on-site is available Friday and Saturday night on primitive sites. Port-a-potties on site. Five forges are open for use. Coal will be provided. If you want to bring your own equipment, please do! Bring any examples you want to share with others. Bring your own tools if you have them. Some limited steel stock is available, but if you need specific sizes, feel free to bring your own steel. Scrap pieces ok.

This event will hopefully give you some inspiration to help you to come up with your own design for the Fall Conference theme contest, Towel Holder, and help you learn how to make it. If you don't know how to make something, ask ahead of time, and we will try very hard to accommodate.

— Wayne Olson, 320-280-0100



Congrats to Our April 2026 Beginning Blacksmithing Class!

(L to R): Front Row: Wesley Tulloh, Marty Masters (Lead Inst.), Nat Sigurdson, Corey Mueller
Back Row: Dilan Baker, Mike Masters (Assist. Inst.), Stephen Garth, Rob Finney, Stacey Sigurdson, Rob Bullis (Assist. Inst.)
Not pictured: *Laurel Larkin, Champion and class photographer.

Everyone loves the cook!

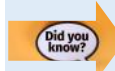
I know it is May, and the Corn Feed/Hog Roast membership meeting is in August, and this may seem early to send out this request for volunteers. It's been one of the hardest positions to fill through the years. We need someone or a couple folks to cook the corn!

How you can help: Peel, clean, and then cook 10 dozen ears of sweet corn on an outdoor fire at Dan Pate's home during the August meeting. The Guild owns the cooking equipment.

Contact: Kim Maas, Volunteer Coordinator, tgom.volunteer@gmail.com 651-328-7219



'QUICKNEWS'



When a person becomes a member of The Guild of

Metalsmiths, their spouse and minor children also become members of the Guild. Your membership is a 'Family Membership!'

Annual Fall Conference T-Shirt Design Contest ends June 1!

Enter soon. Details page 2!

Hammer Making Class May 9

Details page 3

Intro to Arc Welding May 16

Details page 3.

Open Forge June 28

FREE to Members Only. Details page 3.

Mark your calendar now!

2026 Fall Conference is Friday, Saturday, Sunday, Sept. 18, 19, 20.

Climate Control Storage

The Guild now has climate control storage. If you have Guild property that requires climate control storage in your home, please make arrangements to have it moved to the storage unit.

To make arrangements contact Kim Maas by email: tgom.volunteer@gmail.com or text/call 651-328-7219.

Volunteer Opportunities

The new 2026 list of summer demonstration opportunities is now posted on our web page. Follow the link below to see the entire list.

[2026 Summer Demo Ops](#)

The Guild is always looking for volunteers for numerous tasks that keep us in working order. Contact Kim Maas, our Volunteer Coordinator. tgom.volunteer@gmail.com or text/call 651-328-7219. **Not all help needed is smithing.**

Guild classes held through St. Paul Community Education—Adult Enrichment

To register for any of these classes, go to: [the SPPS website](#).

SPPS classes for the Spring/Summer session.

April 25, 2026 Copper Jewelry
May 3, 2026 Taste of Blacksmithing
July 11, 2026 Twisted Magic Wand

If you have questions, please contact Kim Maas by email:

tgom.volunteer@gmail.com



Associate Editor for 'Metalsmith'

Have you ever thought that being an editor of a magazine would be a challenge you would like to take on? Well, here is an opportunity just for you. This is a way you can impress your parents, children, and friends, plus have control over what you want 'Metalsmith' to feature and publish.

Our 'Metalsmith' team is looking for someone to create one issue of 'Metalsmith' per year, working with our lead editor, Peter Bettenberg, and our 'Metalsmith' team.

Putting it together:

- Gather any articles from the members, and the President's letter.
- Try to take Show 'n Tell photos from the Membership meetings and do photo layouts.
- Any extra space can be filled in with articles from other blacksmith groups. Only use those that are high-resolution; due to low-resolution copies don't look/work good.
- After laying out the magazine, send it to our 'Metalsmith' team for proofreading.
- Email articles submitted by members to get their approval after edits have been made.
- Request mailing list from the NEON administrator.
- When issue is completed, email final draft to printer, cc 'Metalsmith' editor and Communication Committee chair.
- The printer will print and mail 'Metalsmith' out.

Requirements:

- Willing to assist members with their articles.
- Time management skills. We want 'Metalsmith' to be ready for printing and mailed in the month when members expect the magazine in their mailboxes.
- Basic computer skills. The magazine is created on the computer, sent to the printer via email.

You do not need to be a college graduate, professional reporter or a wordsmith. You will have support.

To respond to this ad, please contact either of the folks listed below:

Peter Bettenberg: tgomeditor@gmail.com

Kim Maas, Volunteer Coordinator, tgom.volunteer@gmail.com

The Financial Committee needs your help

The Guild's treasurer needs to put a list together of all the Guild's tools and their locations. If you have any tools that belong to the Guild in your possession, please email the list of what you have to the treasurer, Harvey Steele at mstreasurer@metalsmith.org.

Please add as much detail regarding the item as possible. Example: If you have tongs, what type of tongs do you have? If you have welding helmets, what type of welding helmets are they?

Thank you!

The Guild's Annual Fall Conference T-Shirt Design Contest Ends June 1!



What would you like to see on The Guild's 2026 Fall Conference T-shirt? Funny you should ask, because you get to decide! You don't have to be an artist to participate. You just need a neat idea for a shirt. The entry that receives the most votes gets a free conference shirt and bragging rights for the year! And, much like tools, you can never have enough T-shirts.

Send your ideas to Helper Minion Sara (TGoM.Archive@gmail.com), and we'll get your design ready for the start of voting at the Nowthen Hammer-in and membership meet-

ing in June.

The Rules:

- The design must be related to The Guild or the art of metalworking.
- The design **must be an original work of art**; it can be inspired by any number of things, but still must be your own original design work.
- The design needs to be translatable into a single color for printing.
- The design needs to be submitted by email* **before June 1, 2026**: tgom.archive@gmail.com.
*(Please speak with Kim at TGoM.Volunteer@gmail.com if you need to snail-mail your entry)

The Options:

- You can choose where the design goes.
- You can choose the color of the shirt.
- You can choose the color of the ink.
- You can submit more than one design.
- We have the official Guild logo available if you'd like to use it.

The Voting:

Voting will start at the June Hammer-In and Membership Meeting in Nowthen, MN, and will be made available afterward to those unable to attend the meeting.

The Reward:

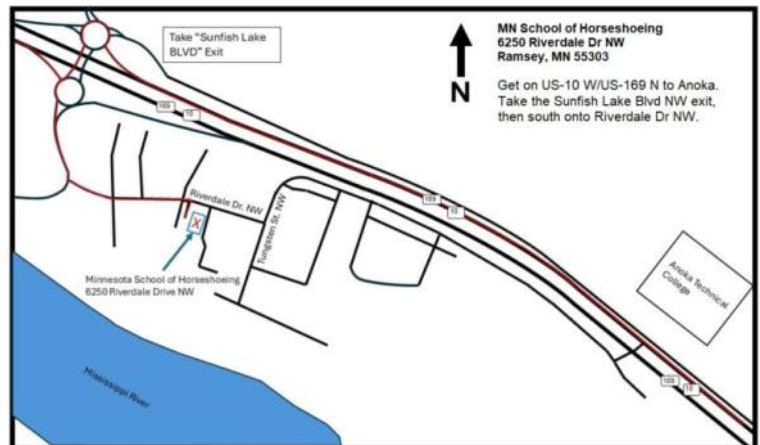
The creator of the winning design will get a free Fall Conference t-shirt and bragging rights for a year!

Not an artist? Not a problem! We're here to help!

I'm not a professional artist, I've just toyed around with art a lot and, well, I wear an awful lot of t-shirts. So, I'm a resource if you need me! I can help as much or as little as you want me to.

— Helper Minion Sara

Map: MN School of Horseshoeing



Hammer Making Class 2026

Saturday, May 9, 9:00am – 5:00pm (Please come by 8:30 to get your fire started for a prompt 9:00 start).

Location: MN School of Horseshoeing (map page 2)

Instructors: Derrick Phillips and others

Class Manager: Kim Maas, 651-328-7219

tgom.volunteer@gmail.com

Class size: Max 8, Min 4

Cost: Member: \$100 Non-Member: \$120

Class Description: It is recommended that anyone wishing to take this class has taken at least a few days long beginners' class and has several weeks of forging time. This will help ensure a certain comfort at the forge and with hot metal, as this class works with a larger hot piece. This class will teach you the skills you need to make a basic rounding hammer. With this knowledge you will then be able to expand your tool chest with other handled tools. All handled tools such as top fullers, punches and flatters start with this same process. We will begin with a piece of tool steel, punch the eye, shape both striking ends, heat treat and add the handle. You will go home with your own hammer. **Note:** This class can run late just to give a heads up

Bring to class: Bring your favorite hammers: one for striking hot metal and one for striking punches and drifts. Tongs for holding 1-1/2" square stock if you have that size.

Safety Equipment: The usual for forging with coal: gloves, safety glasses, hearing protection, clothing of natural fiber with no cuffs or fraying, and leather boots or shoes.

Lunch arrangements: Bring your own lunch or eat at one of the local establishments. We will take an hour break around noon. Also, bring plenty of water to stay hydrated during the day.

To Register:

To register online go to The Guild of Metalsmiths website,

<https://www.metalsmith.org/education>

Or to mail in a check, contact class manager shown above to reserve your place in the class and receive additional information on to where to mail the check.

Minors (under 18) must have a parent present. Minors under 14 need one adult per child. There will be no sharing of forges.

Acceptance will be in the order submitted, based on the online transaction date or postage date, and each person will be notified individually



Intro to Arc Welding Class 2026

Saturday, May 16, 2026 9:00am – 4:00pm

Location: Minnesota Transportation Museum, 193 Pennsylvania Ave. E., St. Paul, MN 55130
(Map below) Park in the back lot at the museum. Parking area is close to 3 Empire Drive, St. Paul



Instructor: Marty Masters

Class Size: Max 4, Min 3

Class Manager: Marty Masters 651-285-8731

martin.masters@metalsmith.org

Cost: Member: \$125 Non-Member: \$ 150

Class Description: If you've ever wanted to know more about welding, but didn't have a way to do it, here's your chance. There's something mysterious and magical about welding. Welders sit so close to this fountain of sparks that most people would jump back from. They join steel (and other materials) together as if they were one.

This one-day class will be a survey of three common modern arc welding techniques which are appropriate for hobby welding:

- Shielded Metal Arc Welding (SMAW/Stick)
- Gas Metal Arc Welding (GMAW/MIG)
- Flux Cored Arc Welding (FCAW)

Each technique will be explained and demonstrated. Then the student will have hands-on time to practice.

Safety Equipment: Wear clothing made of natural fiber with no cuffs or fraying, and leather boots or shoes. Proper welding gloves, welding leathers or coat, welding helmet (We will have loaner helmets and some gloves if you don't want to buy.)

Lunch Arrangements: Bring your own lunch or eat at one of the local establishments. We will take an hour break around noon. Also, bring plenty of water to keep you hydrated during the class.

To Register:

To register online go to The Guild of Metalsmiths website,

<https://www.metalsmith.org/education>

Or to mail in a check, contact class manager shown above to reserve your place in the class and receive additional information on to where to mail the check.

Minors (under 18) must have a parent present. Minors under 14 need one adult per child. There will be no sharing of forges.

Acceptance will be in the order submitted, based on the online transaction date or postage date, and each person will be notified individually

Open Forge Free for Members Only

Sunday, June 28, 2026 from 9am to 4pm

Instructor: Harvey Steele, (239) 671-8887 hsteele@handeecleat.com

Location: MN School of Horseshoeing, 6250 Riverdale Dr NW, Ramsey MN

Tools and Equipment or other items participants are to bring to the class: The Guild provides the space (forges, anvils, etc.) and coal. Please bring your own steel, hammers, tongs, chisels, etc.

Safety Equipment: The usual for forging with coal: Safety glasses (required), hearing protection (recommended), clothing of natural fiber with no cuffs or fraying, glove, leather boots or shoes.

Other Equipment: Folding chair, if desired.

To register online go to The Guild of Metalsmiths website,

<https://www.metalsmith.org/education>

or email the champion to reserve your place: Harvey Steele,

hsteele@handeecleat.com

Minors (under 18) must have a parent present. Minors under 14 need one adult per child. There will be no sharing of forges.

Lunch Arrangements: Bring your lunch or there are several restaurants in the area.



2026 Fall Conference Craft Sale

We will again be having a craft sale September 18 - 20 at the Fall Conference. If you are interested in selling your handcrafted items, please contact me, Paula Wasmund, by text or phone call at 507-469-0404.

You can pick a table and let me know how much room you need. There are nine 8-foot tables available. What does it cost? A donation to the Guild's live auction and a \$10 - \$15 door prize that will be awarded at noon on Sunday during lunch. Doesn't matter what the door prize is, we just want to thank the buyers of our crafts. You will also be asked to volunteer two 2-hr. shifts to work sales. Consideration will be made if you're watching the demonstrators.

Pricing your crafts: Format needed for price tags (to the right).

Vendors (sellers) need to price every item.

This is how sales are tracked by vendors.

Daily tallies of daily sales will be available to vendors. After lunch on Sunday, vendors will receive funds made during sale.

Setting-up craft tables will start at 12:00(ish) Friday.

Craft Sale hours:

- Friday 2 PM – 10 PM
- Saturday 7:30 AM – 6 PM
- Sunday 7:30 AM – NOON Packing up your crafts will be after lunch Sunday.

Cancellation policy: Please give at least 10-day notice if you need to cancel your reservation unless it is an emergency. This will allow someone on the waiting list to take advantage of the cancellation.

Door Prize Rules: You may sign up for door prize with each sales transaction with the Craft Sales. If you have more than one transaction in a day, you may sign up with each transaction. *Must be present at conference to win. *One prize per person.

— Paula Wasmund

Fall Conference Flyers!

Single page flyers are ready for you to share with friends, family and in your community. Please help spread the word.

[Click here to find flyer on our website.](#)

Zoo Babies 2026

We have been invited back to demonstrate at the Minnesota Zoo! This is a really great venue we have demonstrated at before.

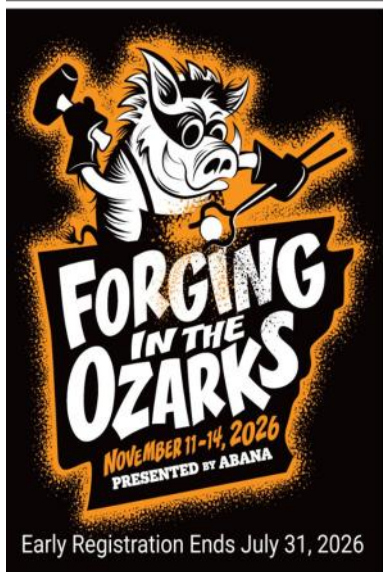


All members are welcome to sign up for as much time as they are able.

The dates are: May 2&3, 9&10, and 16&17.

Feel free to email me with any questions you may have, and I will do my best to get back to you promptly.

Rick Wessling
rgwessling@gmail.com



Early Registration Ends July 31, 2026

Join us in Bentonville, Arkansas for the 2026 ABANA Conference. Forging, fun, food, and more!

Follow ABANA here:



On view through July 1, 2026, at abana.org

History of The Guild of Metalsmiths

The Guild of Metalsmiths was created in 1976. Several persons from the Minneapolis, Minnesota area attended the 1976 ABANA (Artist-Blacksmith Association of North America) Conference in Carbondale, Illinois. These persons returned to Minnesota excited and enthused about creating a local organization. They placed an ad in the newspaper for people interested in blacksmithing to meet at Gibbs Farm Museum. Out of the Gibbs Farm meeting The Guild of Metalsmiths was formed with fewer than ten persons. Membership fluctuates year-to-year but is often over 330 members.

In the very early years of The Guild of Metalsmiths many of the activities centered around the Renaissance Festival where the members would sell items and demonstrate for the public.

In more recent years The Guild has not held activities with the Renaissance Festival. Rather, activities have focused upon the regular meeting, training workshops, and special events that may be held from time to time.

The Guild of Metalsmiths is incorporated under the laws of the State of Minnesota as a non-profit corporation. Members are largely drawn from Minnesota and western Wisconsin. There are a few members from other states and foreign countries.



March 11, 2026 Board Meeting Minutes

Call to order: 7:02 P.M.

Attendees: Marty Masters, Harvey Steele, Gordon Barr, Derrick Phillips, Mark Lockwood, Richard Zielike, Sara Gries, Kim Maas, Jesse Gavin and Taya Gavin. Absent: Cathy Herman

President's Report:

Executive session called.

Committee Reports

Finance

Financial Report has been created

Statement of Activities 1/1/26 - 2/28/26

Revenue

Membership Dues \$2,410.00

Class Registrations \$2,965.00

Coal Sales \$776.88

Fall Conference \$0.00

Donations \$405.73

Iron Menagerie Sales \$18.45

Other Income \$4,330.22

Total Revenue \$10,906.28

The second business checking account which was used only for NEON deposits has been successfully closed and NEON is now depositing into our main checking account.

We now can accept Venmo and PayPal.

All filings are current with the exception of the State of Minnesota which will be discussed below.

January – February financials are as follows: Checking: \$11,579, Savings \$26,667, CD \$30,680.

Sales and Use tax is paid; \$339. We are not current with the State of Minnesota filings.

Harvey has consulted with Legal for Good which is a law firm that works strictly with nonprofit organizations. To be current with the state, Legal for Good suggests that we renew and update our articles of incorporation and the bylaws as they are 40+ years old and not up to current standards. Harvey has suggested perhaps they would also write a code of conduct. Harvey requests the board approve \$1,500 to hire Legal for Good to make the updates necessary to be current with the state and with statutes related to nonprofit organizations.

Motion to accept and authorize \$1,500: Derrick, 2nd Kim. Passed

Membership

Nothing new

Program

Upcoming Membership Meetings: April 11 is at Faribault Woolen Mills. June is at Nowthen

August is at Dan Pate's

The Fall Conference demonstrators' contracts have not been signed yet, but in process. There are future demonstrators who are already in the works. October meeting will be at the Roundhouse.

Education

Classes are proceeding according to the calendar. The new calendar planning is in motion.

Analysis of class fees will be made to ensure our classes are priced appropriately. Marty would like to continue to investigate how to build revenue into our class prices.

Open forge attendance is low and we may need to look into cutting them down from the current 4 per year.

Communication

The 50th anniversary of the birth of the Guild (1976-2026) should be celebrated and Kim is working on determining what that will look like in preparation for the 50th anniversary (2027) of the official start of the Guild.

Old Business

The potential expansion of ways in which the membership can vote. Currently, the option is to be present at the meeting. Sara has suggested perhaps we can enter the 21st century and use email or other technology available to us to include more of the membership. Harvey will discuss with Legal for Good and potentially update the bylaws to include other options.

Fredell liquidation continues. There are items remaining. They will be brought to the Fall Conference and will be sold there. It will be a cash only sale.

General New Business

Kim is interested in purchasing a smaller, more portable PA system. The one we have is fine for the conference but for general membership meetings is too unwieldy and often over-powering in the location. Kim has a few ideas and will continue to evaluate. Jesse brought up perhaps purchasing and linking multiple small speakers together to be set on tables. Harvey will investigate his personal speaker to see if linking multiple together and linking a microphone is an option. Kim requests up to \$700 to purchase new PA system. Motion to authorize up to \$700:

Derrick, 2nd Mark. Passed

Motion to Adjourn: Richard, 2nd Jesse

Respectfully submitted by Taya Gavin, Recorder

Expenses

Metalsmith Printing &

Mailing \$0.00

Website \$756.80

Education \$1,923.23

Fall Conference \$0.00

Insurance \$87.44

Software \$796.51

Bank & Credit Card Fees \$177.07

Equipment & Supplies \$43.44

Office Supplies & Postage \$267.69

Membership Meetings \$180.64

Misc. Expenses \$424.99

Total Expenses \$4,657.81

Net for Period \$6,248.47

Forum Photo Page—04/11/26 Faribault Woolen Mill Meeting



Above: Lunch eaten, business meeting in progress, show-n-tell next! Thanks to Richard Zielke for taking these 2 photos!



Cathy Herman, Vice-President, filling in as meeting leader in President Marty Martin's absence. John McDonald describing his wagon wheel.



Al Olson showing and telling about one of many objects he brought to show and tell! Oh, and a very interested Dick Carlson listening.



Bob Brown smiling proudly with his hand-crafted "goat cart." Ask him about its history when you next see him!



(ABOVE)
 First Ever
 Faribault Woolen Mill
 Blanket
 Loomed in 1877



A "pile" of woven wool ready to be loomed into blankets. This stack of wool is all one piece: almost 1,000 yards!

The photo at right shows one of the very large modern looms used to weave blankets in queen and king sizes. The "weft" and "warp" are strands that allow more complicated colors and designs to be woven by computer into the final products.



Guild Members: Are You Aware?

Most membership meetings are the second Wednesday of February, April, June, August, and October. Date for December will be announced. **Watch each Forum for date and location changes.** For these meetings a potluck meal begins at 6:30 pm and the business meeting begins at 7, with a demonstration or activity starting around 8 (times approximate).

You as a Guild member may attend any of the Guild's Committee meetings and Board of Directors meetings. You do not need to be a member of the committee or the board to attend any of these meetings. All are done on computers using *Zoom*. Meetings are from 7:00pm - 9:00pm. You may attend these meetings from the comfort of your home.

To attend any of the meetings, email a request to the following people and request to be invited to the meeting. They will then email you an invitation with a link to the meeting.

Board of Directors meeting, contact: Martin Masters email at: martin.masters@metalsmith.org

Meetings are held every other month on the second Wednesday of the month, January, March, May, July, September, and November.

Communication Committee, contact: Kim Maas by email at: tgom.volunteer@gmail.com. Meetings are held monthly on the fourth Thursday of the month.

Education Committee, contact: Kim Maas by email at: tgom.volunteer@gmail.com. Meetings are held monthly on the first Thursday of the month.

Program Committee, contact: Derrick Phillips by email at: derrickphillipsa3o3@gmail.com

Meetings are held monthly on the third Thursday of the month. The best way for you to know what is happening within the Guild is to attend these meetings. This is where all the decisions are made. You have ideas and suggestions for the Guild, come to the meeting that pertains to your ideas or suggestions and share. Ideas and suggestions are welcome.

Goings on...a listing of TGoM upcoming events at a glance



May 2026

May 9, Hammer Class, MN School of Horseshoeing
May 16, Intro to Arc Welding, Minnesota Transportation Museum (map page 3)

June 2026

June 5 & 6, June Hammer-In at Nowthen-*TGoM's Golden Anniversary!*
June 28, Open Forge for Members Only, MN School of Horseshoeing

July 2026

August 2026

August 12, Membership meeting at Dan Pate's home, corn and hog feed!

2026 Volunteer Opportunities

The new 2026 list of summer demonstration opportunities is now posted on our web page. Follow the link below to see the entire list. [2026 Summer Demo Ops](#)

Join The Guild of Metalsmiths

Send \$50 dues to the address below. Please circle if you want to be listed in our membership directory and/or check items you don't want listed.

The Guild of Metalsmiths
193 Pennsylvania Ave E
St. Paul MN 55130

List Me
in the directory
but don't list address - phones: home - work - fax -
cell - email - web page
(circle items above you *DO NOT* want published)

Don't List Me
in the Directory

Name: _____

Email address: _____

Address: _____

City, State, Zip Code: _____

Primary phone: _____ Secondary phone: _____

All memberships are family memberships. Persons of all ages, professionals, and hobbyists, are invited to join.

We do not sell our mailing list.

ELECTRONIC FORUM

If you have not been receiving an email notification that *The Forum* is available, please verify that we have your correct email address. Contact Gordon Barr at agbarr@metalsmith.org.



Address Service

If you have items to be included in *The Forum*, please send them to Georgia Myers, editor, by email to: gldmyers@embarqmail.com by the third Monday of the month, if possible.

The Guild of Metalsmiths on the web

Visit our website at <https://www.metalsmith.org>

Looking for something? Try the search engine. On our home page, at the top of the right sidebar, enter your query and click on "Search."

To reach our website quickly, just scan the QR code below.

May 2026



Your membership expiration date will show on the address label of your quarterly "Metalsmith" magazine.

TGoM now accepts PayPal and most major credit cards

The Guild accepts PayPal and most major credit cards, in addition to paper checks, for the payment of annual dues. This should make it more convenient for members to pay dues.

The Forum

The Guild of Metalsmiths publishes *The Forum* monthly. It is intended as a tool to further our educational mission, to keep members up to date on current happenings, to publicize projects and workshops, a place for all members to express their opinions, concerns, learn more about each other—in short, to help us run our organization

Guild educational grants

There is grant money available for Guild members to study intermediate and advanced metalworking techniques.

The Guild educational grant program is designed to bring new skills into the metalworking community. Participants are given money to pay for a portion of their expenses and are expected to learn some new or poorly understood skill, and then to share what they have learned with other members and the public through an article in our quarterly magazine, "Metalsmith." They're also expected to lead a workshop on the topic (or other educational service approved by the board).

Application forms are available from the president or treasurer at a regular meeting, or by sending a self-addressed, stamped envelope to:

The Guild of Metalsmiths
193 Pennsylvania Ave. E
St. Paul MN 55130